

STANDARD CUTTING SLEEVE MATERIAL:
52100 TOOL STEEL

STANDARD HEAT TREAT SPEC.
57/58 RC SCALE



TOOL & MANUFACTURING CO.

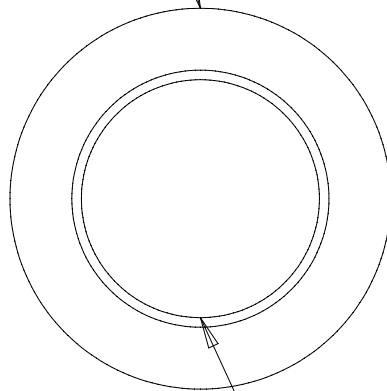
CUTTING SLEEVE PART # KEY

PHONE # 815-547-7588
FAX # 815-547-7713
WWW.AIROTOOL.COM

1.000

$\varnothing (+/- .001)$

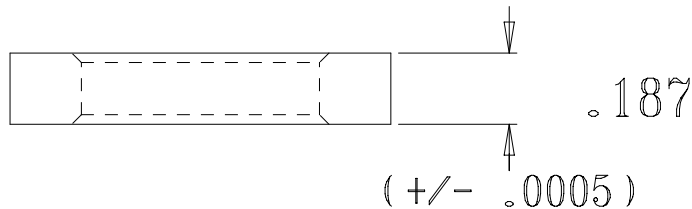
****EXAMPLE****



.500

****EXAMPLE****

$\varnothing (+.002, -.000)$



.187

$(+/- .0005)$

* 45° X .025 (-.000, +.010)
CHAMFER BOTH SIDES OF THE I.D.*

EXAMPLE: C500187-1000

C = CUTTER

500 = I.D.

187 = THICKNESS

1000 = O.D.

SUFFIXES THAT FOLLOW THE O.D.

A = ANGLED CUTTER

(A WITH A NUMBER AFTER IT REFERS
TO AN ANGLE OTHER THAN 5°.)

SB = SAND BLASTED

V = VENTED

G = GROOVED

D = D2 MATERIAL

DAN

09/23/05